	Pate: 13/1/	LC	Batc	h No: M	12758	2
S	supplier: Thy so	Stop	Dart	P/O:2	1995	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No Yes No Cash Cr	V S	Release Note A Vaybill Attache hipment Com RC6 Inspection Vork Order	ed: Ye plete: Ye		
Part Number	Description	dered	Quantity Received	Quantity Returned	Quantity Short	Comments
M ZuyB	06200300	_ 94	12	J	12	
1 304 B	06200300	12	ر ر	c 7,	12	
		(d)		1		1
		Initials	of receiver (	if shipment (	OK) Level	12
Production/Ad Date Received/Cost Initial	13/1/25				Location	on

All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Monday, November 25, 2013 9:06:42 AM

Receipt Dates from 11/25/2013 to 11/25/2013 All Line Item Types All Vendors PO ID PO21995

All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

216.0000 \$561.97 \$215.78 Book Amt \$584.99 MRB Qty/ Inspected Qty/ MRB Qty/ Rejected Qty MRB Reject (PO U/M) Qty Total Received Quantity: 0.000.0 0.000.0 0.0000 0.000.0 0.000.0 0.0000 \$48.75 Cost Per Unit/ \$561.97 \$17.98 \$215.78 \$584.99 Recv Value \$2.93 Qty (PO U/M) Recv 12.0000 12.0000 192.0000 Date/ Recv Emp Recv 11/15/2013 11/25/2013 DESJ02 11/15/2013 11/25/2013 11/15/2013 11/25/2013 12.0000 DESJ02 DESJ02 Required Date Required Qty 192.0000 24.0000 Thyssenkrupp Materials CA Ltd PO U/M / Stock U/M M303B1.000X03.000 £ 304 BAR .750 X 2.50 f M304B0.750X2.500 2024-T3 .040 sheet 303 BAR 1" X 3' M2024T3S.040 Description/ Project ID Reference/ m127582 m127582 m127582 Cert Std VC-COPPOIT VendorID/Vendor Name Line Nbr/ Insp Req 8 8 2 8 10 Purchase Order ID/ Curr Type PO21995

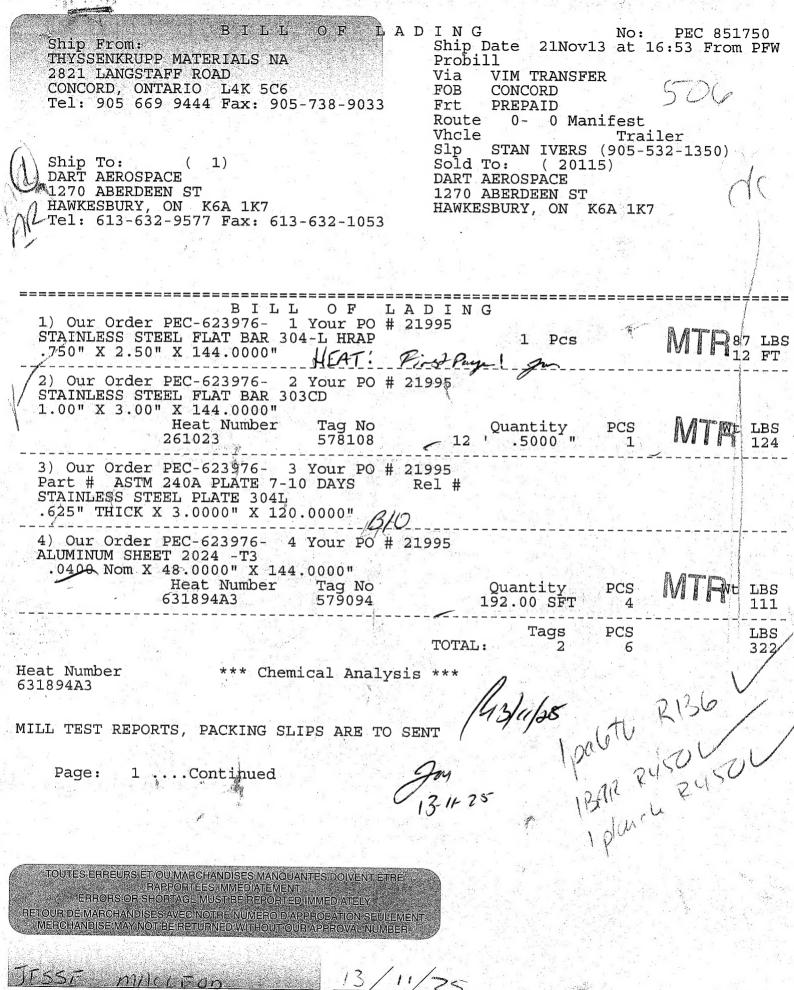
0.0000

12.0000

\$1,362.73

Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

Total Qty to Inspect (PO U/M):



REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

BILL OF LADING THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: DART AEROSPACE

Ship From:

No: PEC 851750 Ship Date 21Nov13 at 16:53 From PFW Probill Via VIM TRANSFER FOB CONCORD Frt PREPAID 0- 0 Manifest Route Vhcle Trailer STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE

BILL OF LADING WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA \*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\* \*\* REFERENCED ON IT \*\*

TOTAL 1 BAR, 1 BDL, 1 SKID GW. 549 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*\* TEL. 800-926-2600 \*\*\*\* \*\*\*\*\*\*\*\*\*\*\*\*\*\* WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*\*\*\*\*\*\*\*\*\*\* \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. \*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMEDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

BILL OF LADING Ship From: Ship ETHYSSENKRUPP MATERIALS NA Probil 2821 LANGSTAFF ROAD Via CONCORD, ONTARIO L4K 5 $\in$ 6 FOB Tel: 905 669 9444 Fax: 905-738-9033 Frt

Ship To: ( 1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 851750 Ship Date 21Nov13 at 16:53 From PFW Probill Probill Via VIM TRANSFER FOB CONCORD PREPAID Frt Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

B I L L 2) Our Order PEC-623976- 2 STAINLESS STEEL FLAT BAR 30 1.00" X 3.00" X 144.0000"	OF LADI Your PO # 21995 3CD	NG - REPR	INT	
Heat Number 261023	Tag No 578108	Quantity 12 ' .5000 "	PCS 1	. Wt LBS 124
3) Our Order PEC-623976- 3 Part # ASTM 240A PLATE 7-1 STAINLESS STEEL PLATE 304L .625" THICK X 3.0000" X 120 B/O	0 DAYS Rel			
4) Our Order PEC-623976- 4 ALUMINUM SHEET 2024 -T3 .0400 Nom X 48.0000" X 144 Heat Number 631894A3	.0000" Taq No	Quantity 192.00 SFT	PCS 4	wt LBS 111
7) Our Order PEC-623976- 5 STAINLESS STEEL PLATE 304L 750" THICK X 2.5000" X 144 Heat Number 260622F3	.0000 m	Quantity 2.50 SFT	PCS 1	Wt LBS
eat Number *** Chem		Tags TAL: 3	PCS 6	LBS 322

Page: 1 .... Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES (MAEDIATEMENT. ERRORS: OR SHOPTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT SE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVO/OST# 1017327981 TO001 TPS/GST TVH/HST # 140223934 RT0001

DATE

BILL

Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: DART AEROSPACE OF LADING No: PEC 851750 Ship Date 21Nov13 at 16:53 From PFW Probil1 VIM TRANSFER Via FOB CONCORD Frt PREPAID Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115)

BILL OF LADING - REPRINT

DART AEROSPACE

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\* \*\* REFERENCED ON IT \*\*

TOTAL 1 BAR, 1 BDL, 1 SKID GW. 549 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\* \*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* WE STOCK STAINLESS STEEL 

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. \*\*\*

Page: 2 ... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÈTRE RAPPORTEES IMMEDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GSTTVH/HST # 140223934 RT0001

Jan Hallian Property

SHIP TO: COPPER & BRASS SALES **404 CENTURA COURT** SPARTANBURG, SC 29303

SOLD TO:

**COPPER & BRASS SALES** ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

# CERTIFIED TEST REPORT

Serial Number 4292152

CUSTOMER PO NUMBER: WORK PACKAGE: CUSTOMER PART NUMBER SHIP RUN/LOAD: GOV'T CONTRACT NUMBER: 5400176724 102583/16 ALFLR01581 KAISER ORDER NO: LINE ITEM: SHIP DATE: ALLOY: CLAD; TEMPER: PRODUCT DESCRIPTION: 1151047 14-MAR-2013 2024 BARE T3 HT Flat Sheet WEIGHT SHIPPED: QUANTITY: CATIC HAMETERIWID THE LENGTH: 0.0400 IN 48.000 IN 144,000 IN 3813 LB 136 PCS EST. 2041427 (1219,2 MM) (3657.6 MM)

MHU 1663293: LOT 631894A3: 136 pieces;

#### **Certified Specifications**

AMS 4037/RevP CMMP 019/RevD

AMS-00-A-250/4/RevA CMMP 025/RevU

ASTM B 209/Rev10

m 3-11-25

Test Code: 1504

**Test Results** 

Lot: 631894A3

Cast 613

Drop 02

Ingot 2

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper T3

Dir / # Tests LT / 2 (Min:Max) Ultimate KSI (MPA) 68.2:68.5

(470:472)

MG

Yield KSI (MPA) 46.0:46.2

(317:319)

Elongation % 16.9:17.1

(ASTM E1251)

Chemistry: Actual(wt%)

SI FΕ 0.09 0.23

CU MN 4.8 0.58 MG CR 1.4 0.01

ZN 0.11 0.02

ZN

ZR 0.01 0.00

OTHER TOT 0.03

MAX

0.15

**ALLOY LIMITS** 

2024 141N(wt%) MAX(wt%)

0.00 0.00 0.50 0.50

FE

SI

3.8 4.9

CU

0.30 1.2 0.9 1.8

MN

0.00 0.00 0.10 0.25

CR

0.00 0.15

TI

TI

0.00 0.00 0.05 0.05

ZR

EACH 0.05 TOT

OTHER

Aluminum Remainder

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402808347

CstAr

CstOr 253595

Wgt.: 110.592 LB

Date 11/13/2013

bluk. Jambeth



Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

# CERTIFIED TEST REPORT

Serial Number 4292152

#### CERTIFICATION

Kalser Aluminum Febricated Products, LLC (Keiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualitying country per Tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chamical composition meets specifications as indicated herein. For material thicknesses outside specification limits, warranty is limited to that shown on Kalser's standard general terms and conditions of sale. Test reports are on file, subject to exemination. Test reports should be reported accept in full, without the written approval of Kalser Aluminum Febricated Products, LLC laboratory. The recording of felse, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402808347

CstAr

Wgt.: 110.592 LB

CstOr 253595

Date 11/13/2013

Page 2 of 2

bluk. Bembeth

# Acciaierie Valbruna s.p.A.





#### **CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS** INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

Certificato nr: MEST395035/2013/

Marchio di Fabbrica:

AMS 5640 U S30300 A

STM A314 2008 S30

ASTM A582 2012 S30300 A

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Bestellar/Purchasar/Client VALBRUNA STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.

State di femitura: Het rolled - Annealed Cold Drawn

**AISI 303** ASME SA320 2010 B8F (0) ASTM A370 2012A QQ-S-764 B/2 303 A

(0) Chemical analysis only.

Avviso di Spedizione: D-VI13025806

Ordine nr: 35206 5400174420-R04

Tipo di Elaborazione: E+AOD

Conferma ordine nr: El13001817 Werks/Our Order/Ref.pr.

Zeichen das Liefernwerker Trade mark Sigle de l'usine produtrice Punzone del Collaudatore:

(0) SEC.II PT.A 2010 EDITION ADD. 2011a (1) Chemical-analysis only

Oggetto

Gegeniss roduct descrip Flat

ti: T303#SSREC00034 AU188Z/P Marca:

Specifiche: Anforderungen / Requirements / Exigences VSI 0 303 A,CF AMS 5640 U TYPE1 A

ASTM A320 2011A B8F (1)

MIL-S-862 B/1 303

Pos. nr.

0020

Tolleranza: ASTM A484-11 Dimensioni - In

3,0000 x 1,0000

Lunghezza - In

Punzonatura: 303

140 / 146

PM13-11-25

Colata Lotto nr. Lotnr. Lot nr. Lot rv. Peso - LB 261023 1.486 304206910

		Test	on dolive	ery condition Pro	TES elung auf lleferber		TO DI FORN			material asi	come entregado			******************************
TEST	Provetta/Probestate SpecimentEprolyeste Lundam Spess. Is the blant. Takke Wath Dare. Tilchers Larg. dam, ophis MMT3	۰F	Posiz. Saggio Peterson (contr (september)	Snervamento Streetgrenzer Vield Exress Links startique Rp 0,2% k.s.i.	Snervamento Secolgianto Yald Sensa Linta stacique	Resistenza Zingestigkeit Tensie stringth Resistence 4 kracion Run k.s.i.	Allungarry Brischtehin Elongelis Allorgenis	ng ·	Striz Errschi Reduction Strict	Drung of area	Resilien Kertschlager Impact Vak Resilience	balt Ib	1	TOZZA facrie ardinets Outrie  HB
Anlande	Valori richiesti 1 Ankrikmingsmilicquied values Valoure démandées		min - max		-	-			- 1		-		140 255	
A	12,5	68	L	70		100		32		53		1	231	1-1

Α	Grain size for ASTM E112		5
TEST		min m	ах

Mechanical properties according to ASTM A370.

#### **Analisi** chimica

Colata Ment Schmelze/Coulée		***************************************	1,50 2,00	17,00 19,00	- 0,80		8,00 10,00	-		0,25 0,35	0,400	-  -	-	-	
	C%	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P%	S%	Zr%				<del>  </del>
261023	0,043	0,30	1,64	17,09	0,51	0,64	8,06	0,137	0,029	0,35	0,002		İ		

Produced without class I-II Ozone depleting substances. Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste De gesloten Arfordeungen sind ff. Arlage erfölt The melental has been hunished in accordance with the requirementa La material à de trauva conforma auts adjances

Controllo antimescolanza: OK Verenchstungprüfung: spectralenstyfisch o Antimiong testing performed: OK

Controllo visivo e dimensionale: soddisfa le esigenze iguing und Ausmeasung: ohne Beer inspection and dimensional checks:

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by TUEV and LLOYD'S

Il collaudatore di stabilimento / der Werkssachverständice/ Works inspector / L'agent d'usine Vicenza,11/09/13 Pagina - 1 di 2 M. Rizzotyly KUN (Mod. MCEZ)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402803511

Wgt.: 124.000 LB

CstAr

Date 11/09/2013

CstOr 253595

John Benboth

# Acciaierie Valbruna s.p.A.





CHALITY MANAGEMENT SYSTEM

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besinder/Purchases/Client VALBRUNA STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.

State di fornitura: Hot rolled - Annealed Cold Drawn

Avviso di Spedizione: D-VI13025806 Lieferanzelge/Packing Tet/B.L.

Ordine nr. 35206 5400174420-R04
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

Certificato nr: MEST395035/2013/

Conferma ordine nr: El13001817

Marchio di Fabbrica: Zeichen des Liefernwerkes Trade mark Sigle de l' usine produtice



Punzone del Collaudatore: Stempel des Worksachverstandigen Inspector' is stamp/Poincon de l'assayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Accidence Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Accidence Valbruna SpA shall not be responsible for any improper use of the

Vicenza,11/09/13

Il collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L'agent d'usine

M. Rizzoty

Pagina - 2 di 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

Del.: 2402803511

Wat · 124 000 LB

CstAr

(Mod. MCE2)

CstOr 253595

11/00/2017

John Bunbetti

MILL TEST REPORT

TA CHEN INTERNATIONAL, INC.

This MTR contains 1 page (Page# 1)

Customer: COFDET PO#:5400198043 SO#:CDV238 Item: .75048144304L#1 Bundle: 260622F063 Heat#; 260622F

MTR#:AECL1386421.GIF

9302268465

PAR frt

Aperam Inox América do Sul S.A.

operam

Hyad Office: Av. Carandsi, of 1115, 23° Andar - Contro - Bale Motzonte - MG - 20120-815 - Bristal Plant Propo 1° de Maluy, of 9 - Centro - Findaso - AlG - 35180-018 - Brazil Bronchos: Av. Martedias Bunz, of 1,420 - District Motestal - Campinsa - SP - 13054-750 - Brazil Rodovia RSC 451, Km 2,2 - SP - Dautho Industrial - Carries do Sul - RS - 85110-680 - Read

**QUALITY CERTIFICATE** 

Date: Involce:

Number: APERAM Order:

1386421 72330902 22/10/2012 2658E12

Customer: ARCELORMITTAL-STAINLESS INTL USA, L 98 FLORAL AVE NEW PROVIDENCE NJ 07974 EUA

P.O.NR.: 7897498 / L37807 -S

Ship to: TA CHEN INTERNATIONAL INC 5855 OBISPO AVENUE LONG BEACH, CA

NR1-HOT ROLLED Finish: AISI 304L 19.05 mm x 1219 mm x 3658 mm - 0.750 in x 38.00 in x 144 l

PLATE Product

Steel grade: Dimensions: Marks:

Chemical composition

Heat as-	ů,	Mn	Si	P	\$	Ċ	NI	Mo	Al	Co	Cu	N		
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	) %	%	%	**	7/0	%	%	7/0	%	%	%	PPM		 <u> </u>
260622F	0,015	1,26	0,450	0,036	0,003	18,18	8,00	0,077	0,0030	0,143	0,1425	446		
							Res	sults.					 	 

	U.M:	26052	2F063										
Test/Variable	Source:	28062	2F06										
		H	T	Н	Ţ	H	Τ.	н	7	н	Ŧ	Ħ	T
Tensile Strength	KSI		98,19										
Yield Strength 0.2%	KSI		56,13										
Elongation 2"	%		49,00										
Austenit Grain Size			06/06										
Hardness RB .	HRB	80,40	80,40										
Oxalic Test		DUAL	. 0										
Net Weight	LB	7.5830											
Gross Weight	LB	7.7	050										

Heat & Lot identification (U.M.):

Surface quality / dimensions:

Heat treatment: Minimun Solution anneal temp.1980 F

Standarde:

ASME SA480/SA480M 10

DIN 50049 92 ASME SA-240 98 **NACE MR0103 03** 

Ok Ok

Sag-anis-Jitishtoa

ASTM A240/A240M 10B DIN EN 10204-3,105

2m13-11-25

SAE AMS 5511H 03 07 ASTM A480/A480M 11B ANSI/NAC MR0175 (ISO) 09

Remarks:

MADE IN BRAZIL/// COUNTRY OF ORIGIN: "BRAZIL" /// COUNTRY OF MANUFACTURE: "BRAZI L" /// NO WELD REPAIRS /// DUAL CERTIFICATE AISI 304/AISI 304L /// ASTM A262

L" /// NO WELD REPAIRS /// DUAL CERTIFICATE AISI 304/AISI 304L // ASTM A262
PRACTICE E

a) Free from mercury contamination.
b) Material free of contamination from radioactivity. (Guerantee while stored under responsibility of Aperam frox América do Sul S.A.).
c) Certify that the results above are correct and in acc. with the specifications or accepted concession.
d) Quality management system certified acc to standard ISO 9001 - Certificate ABS QE N° 30071.
e) Quality management system certified acc to standard ISO/TS 16949 - Certificate ABS QE N° 38324.
f) Environmental management system certified acc to standard ISO 14001 - Certificate ABS QE N° 65989.
g)Country of Melt: Brazil. Country of manufacture: Brazil.

Paulo Sérato Ribeiro Qualified Inspector person South América

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402804713

CstAr

CstOr 253595

Wgt.: 87 LB

Date 11/19/2013

John R. Zambeth



Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

#### Purchase Order ID PO21995

Purchase Order Date 11/8/2013 PO Print Date 11/8/2013

Page Number 1 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275.POSTAL"A" TORONTO, ON M5W 5V8 CA

1270 ABERDEEN HAWKESBURY, ON K6A 1K7 **CANADA** 

DART AEROSPACE LTD

**Contact Name** 

**Vendor Phone** 

905 669 9444

Buyer

Ship To:

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

**Ship To Contact** Ship To Phone

Ship Via:

Terms Currency Net 30 CAD

Ship Acct:

Yours ppd

**FOB** 

FCA - (Free Carrier)

Line Reference Description/ Req Date/ CD Req Qty/ Extended Nbr Mfg ID Taxable Unit of Vendor Part Number Measure **Line Comments Promise Date** 

**Delivery Comments** M6061T6R1.500

6061-T6 Round Bar 1.50

11/15/2013

Yes

\$4.12

\$98.80

Price

11/15/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-2008 OPR AMS-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

M 127 SELLine Total:

\$98.80

M2024T3S.040

2024-T3 .040 sheet

11/15/2013

11/15/2013

Yes

\$3.05

\$586.00

MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR

ASTM B209

Line Total:

\$586.00

PO Instructions: NO: PEC ST-621584

NO: PEC ST-621370

Note:



Fax: 613 632 1053

## **PURCHASE ORDER**

#### Purchase Order ID PO21995

Purchase Order Date 11/8/2013 PO Print Date 11/8/2013

Page Number 2 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

ĊA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Vendor Phone

905 669 9444

Chantal Lavoie

**Customer POID** 

10127-2607

Ship To Contact

Ship To Phone

Customer Tax # Terms Currency

Net 30 CAD

Ship Via:

Yours ppd

**FOB** 

Buyer

FCA - (Free Carrier)

Ship Acct:

3

M6061T6B0.250X04.000

11/15/2013

6061-T6 Bar .250 x 4.00

Yes

\$2.50

11/15/2013

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-A/200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$30.00

\$30.00

M6061T6B0.500X02.000

6061-T6 Bar .500 x 2.00

11/15/2013 Yes

11/15/2013

\$2.50

\$30.00

SAME AS ABOVE

Line Total:

\$30.00

M6061T6B0.500X10.000

6061-T6 Bar .500 x 10.00

11/15/2013

\$11.16

SAME AS ABOVE ·

Yes

\$535.80

11/15/2013

Line Total:

\$535.80

PO Instructions: NO: PEC ST-621584

NO: PEC ST-621370

Note:



Tel: 613 632 9577 Fax: 613 632 1053

## **PURCHASE ORDER**

#### Purchase Order ID PO21995

Purchase Order Date 11/8/2013 PO Print Date 11/8/2013

Page Number 3 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Ship To Contact

Ship To Phone

**Vendor Phone** 

905 669 9444

Yours ppd

Buyer

Chantal Lavoie

**Customer POID** 

Customer Tax #

10127-2607 Net 30

**Terms** 

Currency

CAD

**FOB** 

FCA - (Free Carrier)

Ship Via: Ship Acct:

6061-T6 BAR 2.75 X 3.75

11/15/2013

11/15/2013

Yes

8.00

\$38.15

\$305.20

SAME AS ABOVE

M6061T6B2.750X03.750

Line Total:

\$305.20

M6061T6S.125

6061-T6 .125 Sheet

11/15/2013

Yes 11/15/2013

96.00 sf \$4.41

\$423.36

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025

OR AMS 4027 OR ASTM B209

Line Total:

\$423.36

M303R0.750

303 Round Bar 0.750

11/15/2013

11/15/2013

Yes

60.00

\$2.85

\$171.00

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$171.00

PO Instructions: NO: PEC ST-621584

NO: PEC ST-621370

Note:

11/8/2013



Tel: 613 632 9577 Fax: 613 632 1053

### **PURCHASE ORDER**

#### Purchase Order ID PO21995

Purchase Order Date 11/8/2013 PO Print Date 11/8/2013

Page Number 4 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

M303H0.500

905 669 9444

Buyer **Customer POID**  Chantal Lavoie

Yours ppd

Customer Tax #

10127-2607

Terms Currency Net 30 CAD

**FOB** 

FCA - (Free Carrier)

Ship Via: Ship Acct:

303 HEX BAR .500

11/15/2013

Yes 11/15/2013

12.00

\$2.59

\$31.05

MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$31.05

M304B0.750X2.500

304 BAR .750 X 2.50

11/15/2013

11/15/2013

Yes

24.00

\$18.75

\$450.00

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

1/cc/2

Line Total:

\$450.00

M303B1.000X03.000

303 BAR 1" X 31

11/15/2013

12.00

\$50.83

\$610.00

Yes

11/15/2013

MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE

PO Instructions: NO: PEC ST-621584

NO: PEC ST-621370

Note:

11/8/2013



Tel: 613 632 9577 Fax: 613 632 1053

#### **PURCHASE ORDER**

Purchase Order ID PO21995

Purchase Order Date 11/8/2013

PO Print Date 11/8/2013

Page Number 5 of 5

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

**Contact Name** 

Vendor Phone

905 669 9444

**Ship To Contact** 

Ship To Phone

Ship Via: Ship Acct:

Yours ppd

Buyer

**Customer POID** 

Customer Tax #

Terms Currency

**FOB** 

CAD

FCA - (Free Carrier)

Chantal Lavoie

10127-2607 Net 30

M304B0.625X3.000

304 BAR .625 X 3.00

11/20/2013

12.00

\$20.21

\$242.50

\$610.00

Yes

11/20/2013

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

Line Total:

Line Total:

\$242.50

PO Total:

\$3,513.71

Change Nbr:

PO Instructions: NO: PEC ST-621584

NO: PEC ST-621370

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

NO

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required /- YES

PST# 6122-5207

Change Date:

11/8/2013